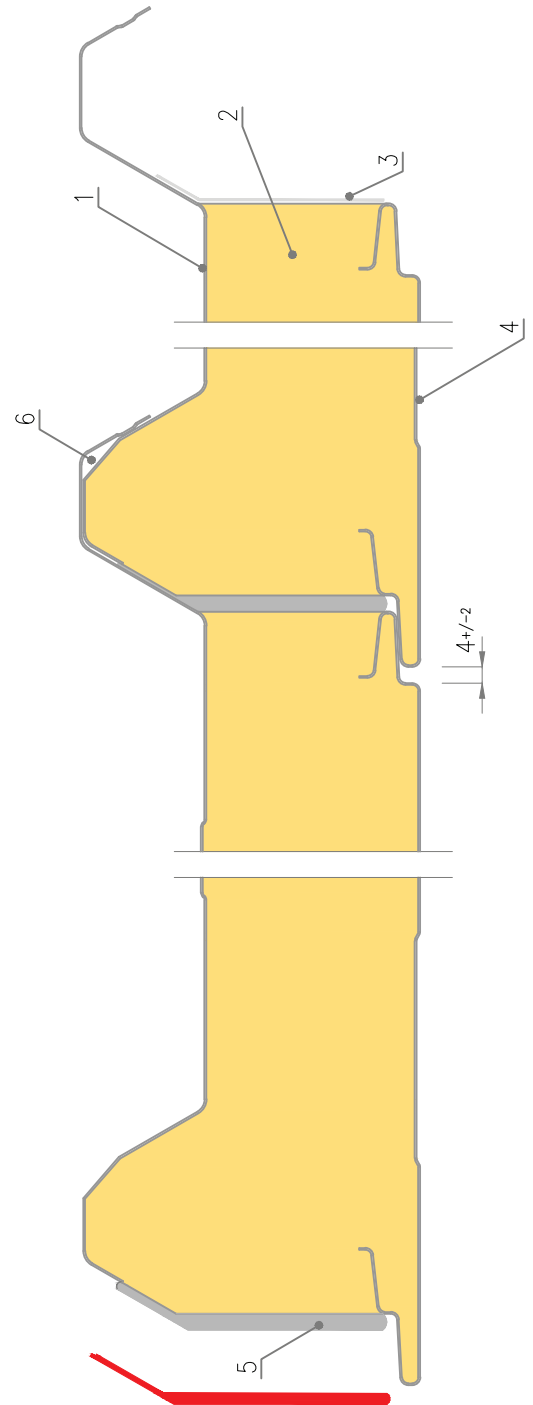
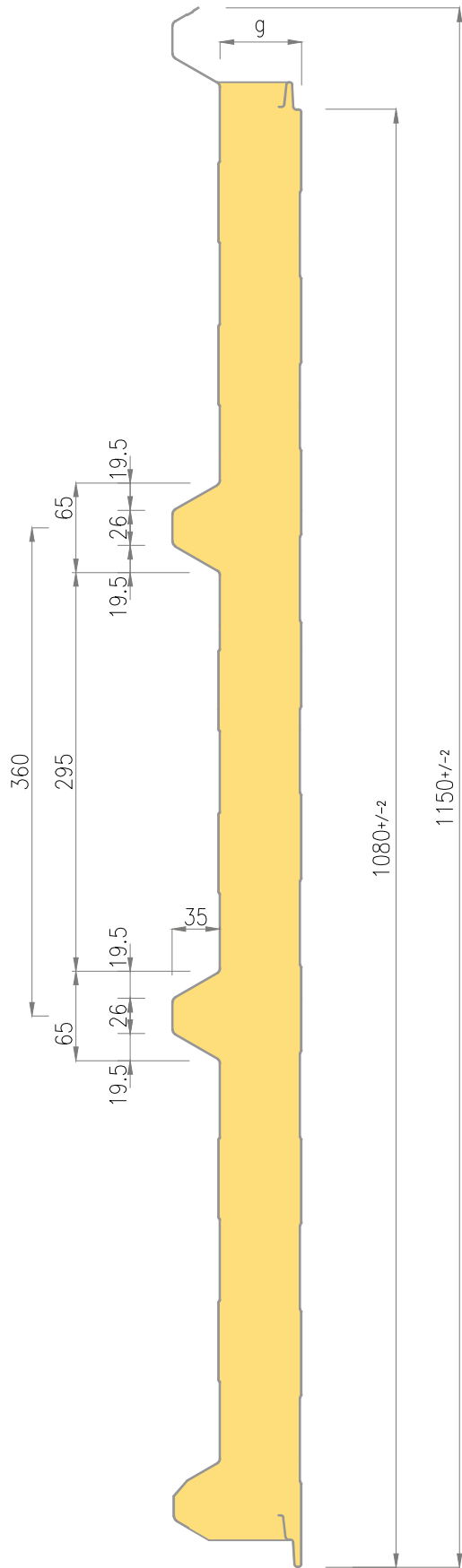


Drawing 4.2.

S Panel Roof PIR - roof sandwich panel, polyisocyanurate foam core  
 STRAIGHT panel joint.



1. Steel lining, external, standard gauge 0.50-0.60 mm
2. Polyurethane / polyisocyanurate foam core
3. Protection strip preventing diffusion and water infiltration
4. Steel lining, internal, standard gauge 0.40-0.50 mm
5. Polyurethane seal
6. Capillary chamber
7. Internal side profile types as in S Panel Wall panels, one profile type available on the external side